



SAFETY DATA SHEET

ICE-5000

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200

1. Identification

Product identifier

Product name ICE-5000

Recommended use of the chemical and restrictions on use

Application Metalworking fluid.

Uses advised against Use only for intended applications.

Details of the supplier of the safety data sheet

Manufacturer Innovative Custom Engineering
N62W22632 Village Dr, Suite 2
Sussex, WI 53089

Emergency telephone number INFOTRAC 1-352-323-3500 (International)

Emergency telephone 1-800-535-5053 (North America)

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319

Environmental hazards Aquatic Acute 3 - H402 Aquatic Chronic 3 - H412

Label elements

Hazard symbols



Signal word Warning

Hazard statements H315 Causes skin irritation.
H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

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Precautionary statements	<p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients**Mixtures**

Distillates (petroleum), hydrotreated heavy naphthenic CAS number: 64742-52-5	10-30%
Classification Not Classified	
Triethanolamine CAS number: 102-71-6	1-5%
Classification Not Classified	
N,N-methylenebismorpholine CAS number: 5625-90-1	1-5%
Classification Flam. Liq. 4 - H227 Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Corr. 1C - H314 Eye Dam. 1 - H318	
Alcohols, C12-15, ethoxylated propoxylated CAS number: 68551-13-3 M factor (Acute) = 1 M factor (Chronic) = 1	<1%
Classification Skin Irrit. 2 - H315 Eye Irrit. 2B - H320 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410	

The full text for all hazard statements is displayed in Section 16.

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Composition comments * If Chemical Name/CAS is "Proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret in accordance with 29 CFR 1910.1200.

4. First-aid measures**Description of first aid measures**

General information	Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.
Inhalation	Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place.
Ingestion	Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.
Skin Contact	Rinse with water.
Eye contact	Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.
Protection of first aiders	First aid personnel should wear appropriate protective equipment during any rescue. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

Most important symptoms and effects, both acute and delayed

General information	See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Prolonged inhalation of high concentrations may damage respiratory system.
Ingestion	May cause irritation.
Skin contact	Redness. Irritating to skin.
Eye contact	Irritating to eyes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

5. Fire-fighting measures**Extinguishing media**

Suitable extinguishing media	The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up.

ICE-5000**Hazardous combustion products**

Oxides of carbon.

Advice for firefighters**Protective actions during firefighting**

Avoid breathing fire gases or vapors. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures****Personal precautions**

No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material.

Environmental precautions**Environmental precautions**

Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

Methods and material for containment and cleaning up**Methods for cleaning up**

Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Approach the spillage from upwind. Small Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage with sand, earth or other non-combustible material. Place waste in labeled, sealed containers. Clean contaminated objects and areas thoroughly, observing environmental regulations. The contaminated absorbent may pose the same hazard as the spilled material. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Reference to other sections

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

7. Handling and storage**Precautions for safe handling**

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Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Store in accordance with local regulations. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Utilize retaining walls to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.

Storage class Miscellaneous hazardous material storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection**Control parameters****Occupational exposure limits****Distillates (petroleum), hydrotreated heavy naphthenic**

Long-term exposure limit (8-hour TWA): ACGIH 5 mg/m³ inhalable fraction

Short-term exposure limit (15-minute): US. NIOSH 10 mg/m³ mist

Triethanolamine

Long-term exposure limit (8-hour TWA): ACGIH 5 mg/m³

ACGIH = American Conference of Governmental Industrial Hygienists.

Exposure controls**Protective equipment****Appropriate engineering controls**

Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimize worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimize exposure.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with OSHA 1910.133. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

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Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.
Other skin and body protection	Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.
Hygiene measures	Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke.
Respiratory protection	Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Liquid.
Color	Light yellow
Odor	Mild.
Odor threshold	Not determined.
pH	pH (diluted solution): 9.5
Melting point	Not determined.
Initial boiling point and range	100°C/212°F
Flash point	Not applicable.
Evaporation rate	Not determined.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Not applicable.
Vapor pressure	Not determined.
Vapor density	Not determined.
Specific Gravity	.976

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Solubility(ies)	Soluble in water.
Partition coefficient	Not determined.
Auto-ignition temperature	Not determined.
Decomposition Temperature	Not determined.
Viscosity	Not applicable.

10. Stability and reactivity

Reactivity	See the other subsections of this section for further details.
Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
Possibility of hazardous reactions	No potentially hazardous reactions known.
Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
Materials to avoid	No specific material or group of materials is likely to react with the product to produce a hazardous situation.
Hazardous decomposition products	Oxides of carbon.

11. Toxicological information**Information on toxicological effects****Acute toxicity - oral**

Notes (oral LD₅₀)	Based on available data the classification criteria are not met.
ATE oral (mg/kg)	36,075.04

Acute toxicity - dermal

Notes (dermal LD₅₀)	Based on available data the classification criteria are not met.
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Acute toxicity - inhalation

Notes (inhalation LC₅₀)	Based on available data the classification criteria are not met.
ATE inhalation (dusts/mists mg/l)	108.23

Skin corrosion/irritation

Animal data	Irritating.
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Serious eye damage/irritation

Serious eye damage/irritation	Causes serious eye irritation.
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Respiratory sensitization

Respiratory sensitization	Based on available data the classification criteria are not met.
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Skin sensitization

Skin sensitization	Based on available data the classification criteria are not met.
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Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.
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ICE-5000**Carcinogenicity**

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity Contains a substance/a group of substances which may cause cancer. IARC Group 1
Carcinogenic to humans.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

General information

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation Prolonged inhalation of high concentrations may damage respiratory system.

Ingestion May cause irritation.

Skin Contact Redness. Irritating to skin.

Eye contact Irritating to eyes.

Route of exposure Ingestion Inhalation Skin and/or eye contact

Target Organs No specific target organs known.

Medical considerations Skin disorders and allergies.

12. Ecological information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

Toxicity Aquatic Chronic 3 - H412 Harmful to aquatic life with long lasting effects.

Persistence and degradability

Persistence and degradability The degradability of the product is not known.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient Not determined.

Mobility in soil

Mobility No data available.

Other adverse effects

Other adverse effects None known.

13. Disposal considerations

ICE-5000**Waste treatment methods****General information**

The generation of waste should be minimized or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

Disposal methods

Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible.

14. Transport information**General**

The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable.

UN No. (DOT) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)**Transport labels**

No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards**Environmentally Hazardous Substance**

No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

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15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

formaldehyde ... %

EPCRA 302 TPQ 500 lbs Tier II TPQ 500 lbs

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

formaldehyde ... %

Final CERCLA RQ: 100(45.4) pounds (Kilograms)

SARA 313 Emission Reporting

formaldehyde ... %

0.1 %

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

formaldehyde ... %

Carcinogen.

Massachusetts "Right To Know" List

formaldehyde ... %

Rhode Island "Right To Know" List

formaldehyde ... %

Minnesota "Right To Know" List

formaldehyde ... %

New Jersey "Right To Know" List

Alcohols, C16-18 and C18-unsatd.

formaldehyde ... %

Pennsylvania "Right To Know" List

formaldehyde ... %

Inventories

US - TSCA

Present.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

16. Other information

ICE-5000**Abbreviations and acronyms used in the safety data sheet**

TDG: The transport of dangerous goods act

IATA: International air transport association.

ICAO: Technical instructions for the safe transport of dangerous goods by air.

IMDG: International maritime dangerous goods.

CAS: Chemical abstracts service.

ATE: Acute toxicity estimate.

LC₅₀: Lethal concentration to 50 % of a test population.

LD₅₀: Lethal dose to 50% of a test population (median lethal dose).

EC₅₀: 50% of maximal effective concentration.

PBT: Persistent, bioaccumulative and toxic substance.

vPvB: Very persistent and very bioaccumulative.

Classification abbreviations and acronyms

Eye Irrit. = Eye irritation

Skin Irrit. = Skin irritation

Aquatic Chronic = Hazardous to the aquatic environment (chronic)

Training advice

Read and follow manufacturer's recommendations. Only trained personnel should use this material.

Revision comments

This is the first issue.

Revision date

10/29/2019

Revision

1.0

SDS No.

4830

Hazard statements in full

H227 Combustible liquid.

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H320 Causes eye irritation.

H332 Harmful if inhaled.

H400 Very toxic to aquatic life.

H402 Harmful to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

End of Safety Data Sheet

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.