

ICE-308

High Performance Cutting and Grinding Fluid



DESCRIPTION

ICE-308: A high performance, barium free, water-displacing rust preventative designed to create a thin, undetectable, "oily" protective layer. Also, displaces alkaline cleaners and most metalworking fluids. Easily cleanable with hot alkaline cleaners or mineral spirit wipes. Prevents rust on yellow metals.

BENEFITS

Exceptional rust protection and water displacing
Free of phosphates, nitrites and silicones
Clean handling in post machining processes due to extremely low residues
Up to 24 months (2 years) of indoor protection
Low Odor

APPLICATION

ICE-308 is to be used as is received with application using brush, dip or as a spray. For optimal coverage and ideal performance, use ICE-308 in a dip tank, as a flow coating, brushed or as a spray in an airless or pneumatic spray gun. If water displacement is of utmost importance, use a dip tank with a bottom drain to remove the collected water. To optimize water displacement, a false-bottom tank is highly recommended to stop parts from passing through to the below water.

RECOMMENDED MATERIALS & USAGE

Material - Yellow Metals

PROPERTIES

Appearance - Clear Medium Amber Liquid
Odor - Low
Specific Gravity @ 68°F (20°C) - 0.82
Flash Point, C.O.C - 165°F
Viscosity - 30 SUS at 100°F
VOC EPA Method 24 - 97%
VOC in lbs/gal - 6.62
VOC in g/l - 793
ASTM D1735 Water Fog Cabinet - >60 days protection

PRECAUTIONS

Please refer to the Material Safety Data Sheet for all warnings, recommendations for safety equipment and other regulatory information.

STORAGE & DISPOSAL

Store at room temperature and avoid freezing. When not in use, keep container closed. Disposal according to Federal, State and Local Regulations.

OUR RUST PREVENTATIVE

Our formulas are made to conquer the work day and EXCEED EXPECTATIONS.

OUR SERVICES

Our RUST PREVENTATIVE not only comes blended to EXCEED your demands, it also comes with knowledgeable service, access to professional maintenance and COST SAVINGS.

OUR MISSION

To build precise and highly accurate tools and accessories for those that demand both IMPROVED PERFORMANCE and COST SAVINGS.

Address: W248 N5500, Suite B, Executive Dr., Sussex, WI

More info at ice-tools.com

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PROUDLY
MADE IN THE
USA

